



Bed Rail

Part No.

1612118991	1630350991	D0010B
D0008S	1630331921	1630310043
D0006S	1650510071	1630311973
D0007S	1650500071	1630350083
1612114881	1612118993	1630350993
D0009S	D0008B	1630331923
1610122881	D0006B	1650510073
1620210941	D0007B	1650500073
D0010S	1612114883	1699124921
1630310041	D0009B	1699124923
1630311971	1610122883	1630378XX1
1630350081	1620210943	1630378XX3



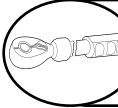
Fits: Bolt-On Bed Rail



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM **45 TO 65** FOOT POUND.



60-180 min



Cutting may be Required



Drilling may be Required



support@trailfx.com



1 866 638 4870



WARRANTY POLISHED STAINLESS STEEL – LIMITED LIFETIME
POWDER COATED BLACK – 3 YEARS

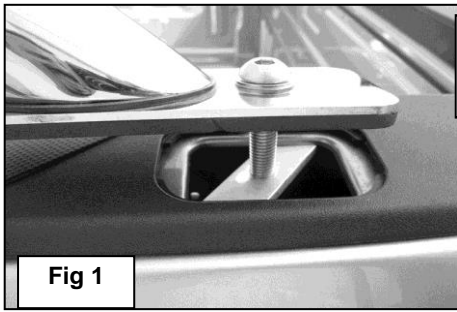
PARTS LIST:

Qty	Part Description	Qty	Part Description
2	Bed Rails	4	10mm x 20mm OD x 2mm Flat Washers
4	80mm Rectangular Threaded Plates	4	10mm Lock Washers
4	50mm Parallelogram Threaded Plates	1	6mm Wrench
4	10-1.50mm x 50mm Button Head Bolts	1	3mm Wrench (mounting plate to bedrail)

INSTALLATION PROCEDURE

CUTTING MAY BE REQUIRED. VERIFY BEDRAIL IS CORRECT LENGTH TO COVER STAKE POCKETS BEFORE CUTTING!

1. On models with factory equipped plastic bedside covers, determine if there is a separate removable cover over each of the stake pockets.
 - a. On vehicles with removable covers: Remove the small plastic cover over each stake pocket, (Figure 1).



Remove cover if equipped. Note, on some vehicles, size of opening in cover may be larger than actual stake pocket

Fig 1

- b. **On vehicles without removable covers:** Locate the center of the stake pocket. Carefully cut or drill a small opening in the plastic cover in the center of the stake pocket. **WARNING**, verify exact location of stake pocket before drilling/cutting plastic cover or damage to top of bedside may result. Gradually enlarge the opening to the size of the stake pocket only, (Figure 2). **IMPORTANT, DO NOT** cut along factory lines molded into the plastic cover as these lines may not represent the correct location or size of the stake pocket and may be larger than the actual stake pocket opening.

Dotted line represents approximate size of stake pocket hidden under plastic cover

Determine location of center of stake pocket before cutting cover. Start with a small hole and gradually enlarge the hole to the size of the stake pocket only. Do not follow lines molded into cover!

Note that size of stake pocket may be smaller than line molded into cover by factory. Determine location of stake pocket before cutting cover. Picture for example only, actual vehicle may be different.

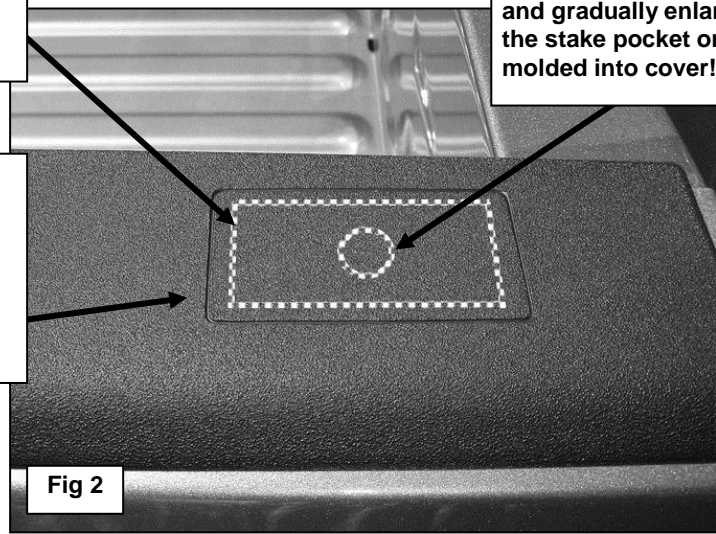
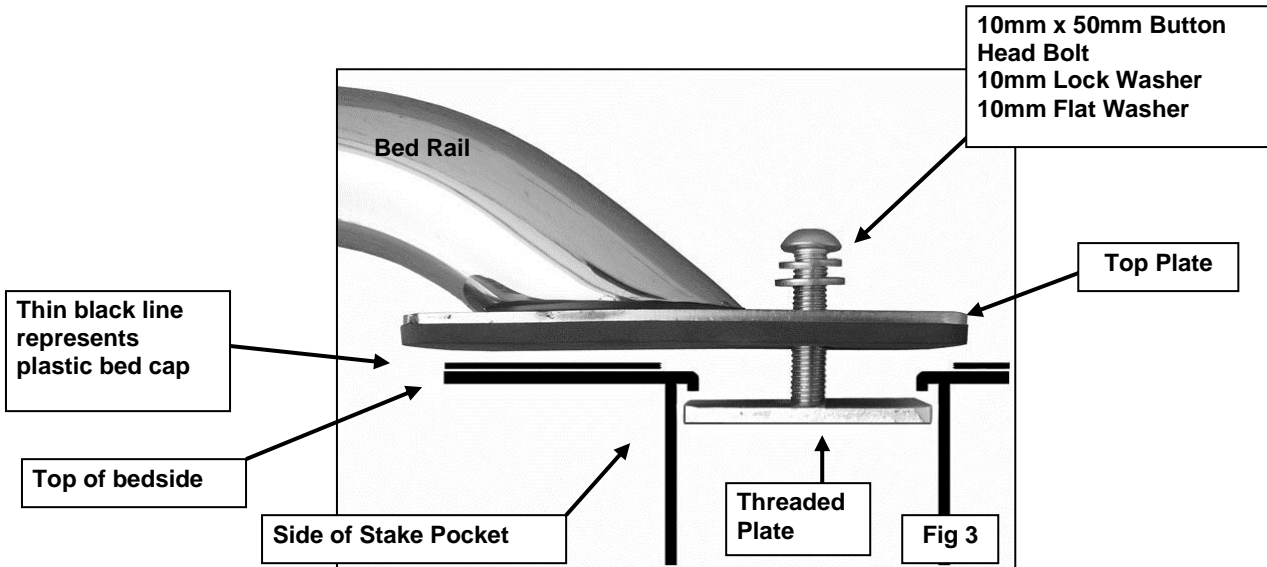


Fig 2

2. Insert (1) 10mm Bolt, (1) 10mm Lock Washer and (1) 10mm Flat Washer through the Mounting Plate. Partially thread (1) Threaded Plate onto each end of Bed Rail as shown in Figure 3. **NOTE:** Depending upon your vehicle, use the correct size Threaded Plate. For small stake pockets, use the parallelogram-shaped plate, (Figure 4A). For larger stake pockets, use the rectangular-shaped plate, (Figure 4B). Leave hardware loose.
3. Position the Bed Rail onto the top of the bed. Attach the front of the Bed Rail by tilting the Bolt and/or Bedrail until one side of the Plate engages the lip on the pocket, (Figure 4A & 4B). Once one side of the Threaded Plate is in place under the lip, slide the Plate completely into the stake pocket until the opposite end of the Plate is clear and is in place across the pocket. **NOTE:** Threaded Plate can be installed across (preferred) or in line with stake pocket. Repeat this Step to attach the remaining end of the Bed Rail.



10mm x 50mm Button Head Bolt
10mm Lock Washer
10mm Flat Washer

Top Plate

Thin black line represents plastic bed cap

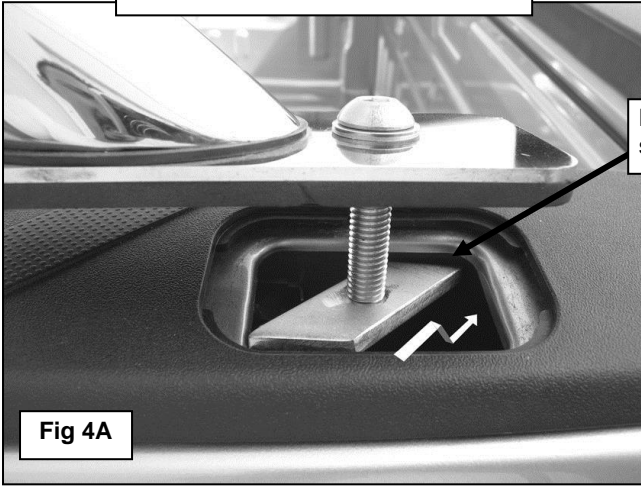
Top of bedside

Side of Stake Pocket

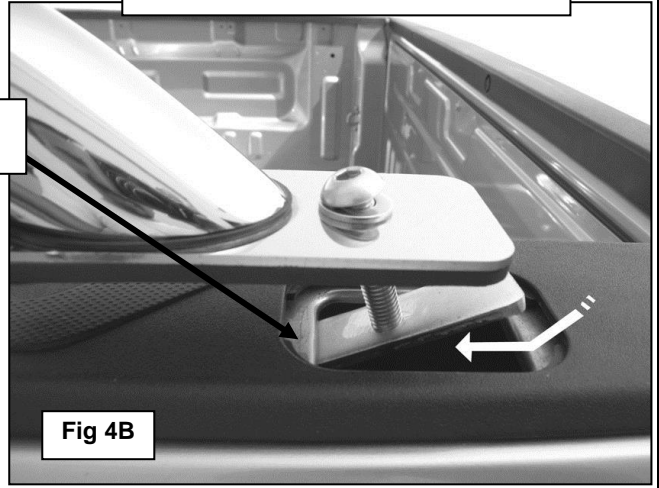
Threaded Plate

Fig 3

Small Stake Pocket Pictured



Oversized Stake Pocket Pictured



Engage one side first

Fig 4A

Fig 4B

- To tighten the Threaded Plates, start at the front and pull up on the Bed Rail to hold the plate in place and centered across the pocket. Keep pulling up on the Bed Rail to prevent the Plate from moving/rotating while tightening the Mounting Bolt. Tighten the Bolt until it is snug but do not fully tighten at this time, **(Figure 5A & 5B)**. Repeat this Step to tighten the rear Bolt on the Bedrail. Once properly centered and aligned, fully tighten both Mounting Bolts.

Small Stake Pocket Pictured

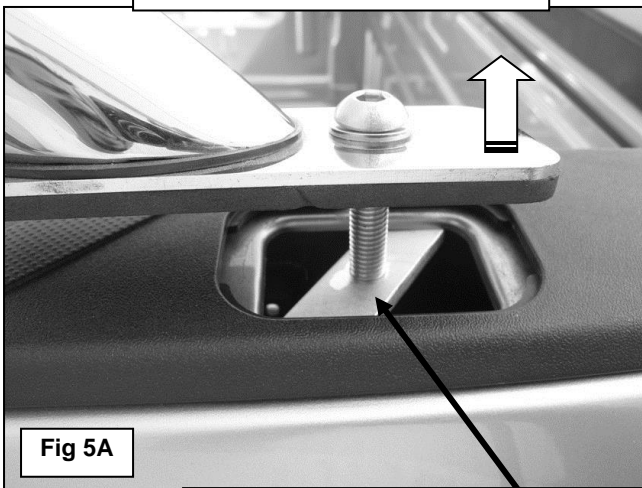


Fig 5A

Oversized Stake Pocket Pictured

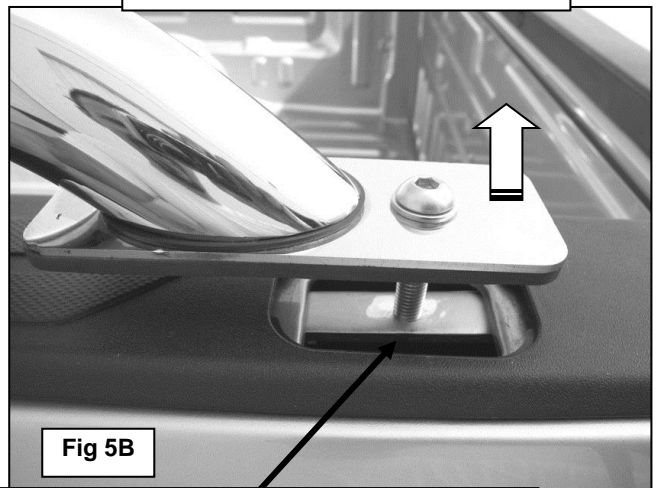


Fig 5B

Pull up on Bedrail as you tighten the mounting screw to hold the threaded plate in place against inside of stake pocket. NOTE: Depending on size of opening in pocket, Threaded Plate can be installed across (preferred) or in line with pocket.

- Repeat **Steps 2—5** for remaining Bed Rail installation.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Complete Installation



PRODUCT CARE

- Periodically check the product to ensure all fasteners are tight and components are intact.
- Regular waxing is recommended to protect the finish of the product.
- **Use ONLY Non-Abrasive automotive wax.** Use of any soap, polish or wax that contains an abrasive is detrimental and can scratch the finish leading to corrosion.
- Aluminum polish may be used to polish small scratches and scuffs for **Stainless Steel finish.**
- Mild soap may be used to clean the product for both **Stainless Steel and Black finish.**

FAQ's**1. Hardware's are not of correct size.**

In GMC / Chevrolet truck model 2006 & up, customer needs to reuse the factory body bolts to install the bracket. If your vehicle is not GMC / Chevrolet 2006 & up, ensure that holes are not partially covered with any plastic grommet or rust? If it is, remove the plastic grommet & rust from the thread holes & re-try the installation.

2. Mounting Bracket are not getting Installed properly.

In some cases Illustration images shown in Installation manual may not be the exactly same as per actual vehicle images ,also if Driver / Passenger side mounting brackets are very identical in the design, suggest referring Parts Identification guide to avoid fitment issue.

3. Products are thumping / rattling after installation.

Ensure that all required mounting brackets / hardware's are installed & tighten correctly. Suggest using white lithium / regular grease between the metal to metal contact surfaces.

4. Side Bar is not aligning with vehicle / Step Pads are not aligning with vehicle doors.

Side bar may be interchanged or mounting brackets are not installed at the correct position in the vehicle. Refer Parts identification guide.

5. Missing / Excess Hardware.

Recheck hardware count as per the part list.

6. Product not installing properly.

Ensure make model year, cab length and bed size of your vehicle is listed in the application. All installation steps are followed correctly.

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BULL BAR



GRILLE GUARDS



BED RAILS



RUNNING BOARDS

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